

**Work Instruction:**

**Bolster-to-Bolster Pad Welds (Designated with an 'E' & 'SBI' codes)**

<u>Code</u>	<u>Description</u>	<u>Location</u>	<u>Inspect</u>
G1	Transverse portions of BOV saddle weld.	C	Full length of weld.
G2	Longitudinal portions of BOV saddle weld.	C	Termination of weld.
H1	Transverse portions of sump weld.	C	Full length of weld.
H2	Longitudinal portions of sump weld.	C	Termination of weld.
J1	Transverse portions of BOV skid weld.	C	Full length of weld.
J2	Longitudinal portions of BOV skid weld.	C	Termination of weld.

Use the TCID "Record Shell/Sill Damage" button for:

- All parent metal defects.
- All structural defects outside the scope of these templates.

**Typical Saddle/Sump/Skid Designs**

